

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

International application No.	International filing date (de		Examination Report (Form PCT/IPEA/416)						
international application 140.	HITCHIAUOHAI HIHIB date (at	ay/month/year)	Priority date (day/month/year)						
PCT/SE03/00556	04.04.2003	İ	05.04.2002						
International Patent Classification (IPC) or	national classification and	IPC ₇							
C04B 35/58, C22C 29/18, H05B 3/14									
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Applicant									
SANDVIK AB et al									
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This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.									
2. This REPORT consists of a total o	of 3 sheets,	including this cover	sheet.						
This countries also assessment	mind by ANNEVES in the	eats of the descripti	on claims and/or drawings which have						
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority									
(see Rule 70.16 and Section	607 of the Administrative	Instructions under t	he PCT).						
These annexes consist of a total of	f 2 sheets.								
3. This report contains indications relating to the following items:									
I Basis of the report									
II Priority									
III Non-establishment of									
IV Lack of unity of inve									
V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;									
citations and explana	ations supporting such states	ment							
VI Certain documents cited									
VII Certain defects in the	VII Certain defects in the international application								
VIII Certain observations on the international application									
Date of submission of the demand		Date of completion	of this report						
07.08.2003		05.11.2003	3						
Name and mailing address of the IPEA/S	E	Authorized officer							
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Facsimile No. 08-667 72 88 Form PCT/IPEA/409 (cover sheet) (Janua	1000	Telephone No. 08	-782 25 00						





International application No.
PCT/SE03/00556

Ĺ.	Basi	s of the repo	rt				
1.	With r	regard to the	elements of the international application:*				
		the internation	onal application as originally filed				
	\boxtimes	the descripti	on: , as originally filed				
		pages 1-	6, filed with the demand				
		pages	filed with the letter of				
	<u> </u>		, filed with the letter of				
	\bowtie	the claims:	, as originally filed				
		pages	, as amended (together with any statement) under article 19				
		pages 1 -	2 , filed with the letter of _24.10.2003				
	\Box	the drawing	e [.]				
	ш	_	, as originally filed				
			, med with the defining				
		pages	, filed with the letter of				
		the sequence	e listing part of the description: , as originally filed				
		pages	, as originary med , filed with the demand				
		pages	Glod with the letter of				
		pages	, filed with the letter of				
2		nternational a se elements w	language, all the elements marked above were available or furnished to this Authority in the language in which pplication was filed, unless otherwise indicated under this item. ere available or furnished to this Authority in the following language English which is:				
		the langua	ge of a translation furnished for the purposes of international search (under Rule 23.1(b)).				
	\boxtimes	the langua	ge of publication of the international application (under Rule 48.3(b)).				
	the language of publication of the international preliminary examination (under Rules 55.2 and the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and or 55.3).						
:	3. With preli	iminary exarr	y nucleotide and/or amino acid sequence disclosed in the international application, the international ination was carried out on the basis of the sequence listing:				
		contained	in the international application in written form.				
			her with the international application in computer readable form.				
			subsequently to this Authority in written form.				
	厂	furnished	subsequently to this Authority in computer readable form.				
		The stater internation The stater been furn	nent that the subsequently furnished written sequence listing does not go beyond the disclosure in the nal application as filed has been furnished. nent that the information recorded in computer readable form is identical to the written sequence listing has ished.				
	4.	The amer	dments have resulted in the cancellation of:				
l		tt	e description, pages				
l		t	ne claims, Nos.				
١		i i	ne drawings, sheet/fig				
	5.	→ beyond the property of	ort has been established as if (some of) the amendments had not been made, since they have been considered to go the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2 (c)).**				
	in	eplacement si this report a	heets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to s "originally filed" and are annexed to this report since they do not contain amendments (Rules 70.16				
	** A	nd 70.17). ny replaceme	nt sheet containing such amendments must be referred to under item I and annexed to this report.				

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

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V.	Reasoned statement under Article citations and explanations suppor	e 35(2) with r ting such sta	egard to novelty, inventive step or industrial applicability; tement	
1.	Statement			
	Novelty (N)	Claims Claims	1-7	YES NO
	Inventive step (IS)	Claims Claims	1-7	YES NO
	Industrial applicability (IA)	Claims Claims	1-7	YES NO

2. Citations and explanations (Rule 70.7)

This statement is based on the claims 1-7 filed with the letter of October 24, 2003.

The following documents are cited in the International Search Report:

DE 179 100 A (METALLWERK PLANSEE GESELLSCHAFT M.B.H.)

US 3 269 806 A (ERICH FITZER ET AL)

GB 899 464 A (AKTIEBOLAGET KANTHAL)

The documents cited in the International Search Report are considered to represent the general state of the art.

The invention defined in amended claims 1-7 is not disclosed by these documents.

The cited documents do not give any indication that would lead a person skilled in the art to the claimed method. Therefore, the claimed invention is not obvious to a person skilled in the art.

Accordingly, the invention defined in amended claims 1-7 is novel and is considered to involve an inventive step. The invention is also industrially applicable.

PCT International Application

CLAIMS

1. A method of producing a heating element that is comprised essentially of molybdenum silicide and alloys of this basic material, which forms aluminium oxide on its surface, c h a r a c t e r i s e d by producing a material that contains substantially Mo(Si_{1-x}Al_x)₂ and Al₂O₃ by mixing a mixture of a silicon and molybdenum compound with an aluminium compound; in that the silicon and molybdenum compound either include $Mo(Si_{1-v}Al_v)_2$ and are mixed with either an aluminium compound consisting of Al₂O₃ or Al_{(OH)₃} and possibly mixed with one or more of the compounds SiO₂, Si and MoO₃ or by virtue of the mixture of the silicon and molybdenum compound containing MoO₃ and Al and Si and/or SiO₂; in that the input components together have a degree of purity corresponding to at least 98%; and in that the mixture is caused to react exothermically and/or by being sintered so that exchange reactions are caused to take place, to form the compounds $Mo(Si_{1-x}Al_x)_2$ and Al_2O_3 , where x is caused to lie in the range of 0.4 - 0.6.

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2. A method according to Claim 1, c h a r a c t e r i s e d in that said SiO_2 is included in silicates, such as mullite and sillimanite, which do not effect the symmetry of the crystal lattice of molybdenum silicide.

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- 3. A method according to Claim 1 or 2, c h a r a c t e r i s- e d in that x is caused to lie in the range of 0.45 0.55.
- 4. A method according to Claim 1 2 or 3, c h a r a c t e r- i s e d by adding one or more of the following sintering auxiliaries MgO, CaO, SiO₂ and Y_2O_3 to said mixture.
 - 5. A method according to Claim 1 2, 3 or 4, c h a r a c t -

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e r i s e d by substituting molybdenum partly with Re or W or Nb in the material Mo($Si_{1-x}Al_x$)₂.

- 6. A method according to Claim 5, c h a r a c t e r i s e d

 by replacing molybdenum with W in an amount corresponding to approximately one third.
- 7. A method according to any one of the preceding Claims, c h a r a c t e r i s e d in that the input components have a degree of purity of at least 99%.